



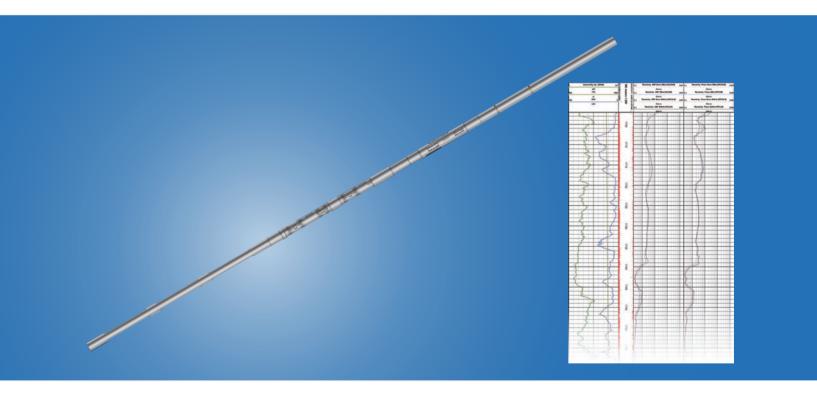
(III) Hostile Logging While Drilling System (HostileLWD)

Bi-directional Communication Power Module-Hostile (BCP-H)

Pressure & Caliper Measurement While Drilling (PCD)

Electromagnetic Propagation Resistivity-B (EPR-B)

Wireless Measurement While Drilling-B (MWD-B)





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- Well trajectory monitoring
- Provides Resistivity and Azimuthal Gamma
- Provides Borehole Pressure and Caliper

Features

- Inclination near to bit
- Bi-directional Communication
- Connect to Rotary Steerable Unit (RSU) optional
- Long working time without replacing battery under generator mode
- Rotary pulser is suitable to various muds and works under high LCM conditions

Introduction

HostileLWD is designed for hostile environment such as high temperature, high pressure, high LCM mud, and well measurement depth (MD) is more than 5000 meters. The maximum temperature is 175°C and maximum pressure is 25000 psi. Rotary pulse generator is able to work under hostile mud environment.

Components

Bi-directional Communication Power Module-Hostile (BCP-H)
Pressure & Caliper Measurement While Drilling (PCD)
Electromagnetic Propagation Resistivity-B (EPR-B)
Wireless Measurement While Drilling-B (MWD-B)

Note: MWD-B includes Azimuthal Gamma Ray. PCD is optional.

Specifications

General Tool Specifications				
Tool O.D. (Nominal)		4.75 in.	6.75 in.	
Hole Size		5-3/4 in. to 6-3/4 in.		
		(146-172 mm)	(212-270 mm)	
Connections		3-1/2 in. IF box up and	4-1/2 in. I.F. box up and	
		3-1/2 in. I.F. pin down	4-1/2 in. I.F. pin down	
Doglog Coverity	Max Rotating	10°/100 ft. (10°/30 m)	13°/100 ft. (13°/30 m)	
Dogleg Severity	Max Sliding	30°/100 ft. (30°/30 m)	20°/100 ft. (20°/30 m)	
Mud Flow Range		125-350 gpm	200-900 gpm	

Operating Specifications			
Maximum Temperature	350°F (175 °C)		
Maximum Pressure	25000 psi (172.4 MPa)		
Sand Content	Maximum volume recommended<1%		
Lost Circulation Material	Fine to medium nut plug		
Pulsation Dampener	Recommended set to 1/3 stand pipe pressure		
Data Acquisition	Mud pulse telemetry to surface and downhole memory		
Telemetry Type	Positive pulse		
Mud Pumps	Either duplex or triplex		
Danish ala DDM	± 80% maximum deviation from the mean Operating		
Downhole RPM	rpm (e.g., 100 rpm: Operation Range=20-180 rpm)		
Dulana Danasana Dana	Pressure drop dependent upon mud weight, flow rate,		
Pulser Pressure Drop	MWD tool valve gap, and data transmission rate.		
DP at Bit	No restrictions		
Mud Filter (Uphole)	Most sizes supplied		
Full Survey Transmission	55 seconds from Pumps-On		

BCP-H

PCD

EPR-B

MWD-B





- Transmission of downhole data to surface
- Transmission of surface commands to downhole

Features

- Long working time without replacing battery under generator mode
- Rotary pulser is suitable to various muds and works under high LCM conditions

Introduction

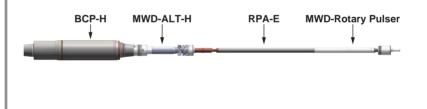
Bi-directional Communication Power Module-Hostile (BCP-H) and downlink devices (BPC, NPG).

The BCP-H (Bi-directional Communication & Power Module-Hostile) is capable of generating 300 Watt power output, providing 33 Vdc to the InteLWD system, providing circuit breaker protection for upper and lower mounted instruments, detecting downlink data by monitoring turbine speed, ptransmitting data to the surface via a pulser. It can be installed in any position of the instrument string, which provides a lot of conveniences for the logging.

The BPC (Bypass Controller) sends commands from the surface to downhole instrument by controlling the NPG (Negative Pulse Generator) which controls the mud flow.

Specifications

Tool O.D.	4.75 in.	6.75 in.		
Make-up Length	14.11 ft. (4.3 m)	10.70 ft. (3.2 m)		
Weight	903 lbs. (410 kg)	1,249 lbs. (565 kg)		
Flow Range	125-350 gpm	200-900 gpm		
Max Temperature	350°F (175°C)			
Max Pressure	25000psi (1	172.4 MPa)		
Max Turbine RPM	5000			
Output	33 Vdc±1			
Max Power output	300 Watts			

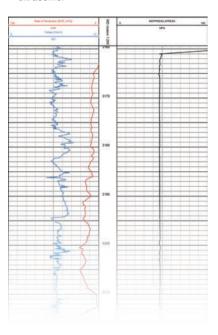


ВСР-Н



Features

- Accurate downhole measurement of equivalent circulating density.
- Swab/surge pressure monitoring while tripping and reaming.
- Accurate downhole measurement of hydrostatic pressure and effective mud weight.
- Accurate measurement of caliper by ultrasonic.



Introduction

PCD can accurately detect the annular pressure, the caliper, the borehole pressure and temperature. It is used to judge the underground complex situation, such as well leakage, blowout, well inflow and monitoring well, and conductive to the control of well safety.

Specifications

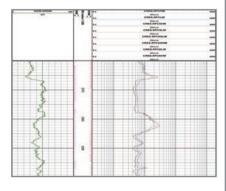
Tool O.D.	4.75 in.	6.75 in.	
Max Pressure	20,000 psi (137.9 MPa)		
Maximum Temperature	300°F (150°C)		
Make-up Length	6 ft2.8 in. (1.9 m)		
Operating Time	Real-time/ No limited		
Data Acquisition Type	Real-time & Downhole Record		
Pressure Measurement Range	0-25000 psi		
Calinar Maggurament Panga	5.30 to 7.30 in.	7.30 to 9.30 in.	
Caliper Measurement Range	(135 to 185 mm)	(185 to 236 mm)	
Caliper Accuracy	±0.2 in. (± 5 mm)		



- Provides formation resistivities
- Provide realtime formation evaluation services.
- Provide wellbore placement
- Improve geosteering capabilities
- Operates at frequency of 2 MHz and 400 kHz Compensated antenna design with dual spacing transmitter pairs.

Features

- 8 quantitative resistivities with separate depths of investigation works in all mud types.
- Adopt insert mode, different size (4.75 in. /6.75 in.) instrument can share insert probe, reduce the cost.



Introduction

EPR-B transmits electromagnetic waves into the formation and measures the changes in the physical characteristics of the returned electromagnetic waves. The changes in the physical characteristics of the electromagnetic waves indicate the formation resistivity.

Specifications

Tool O.D.		4.75 in. / 6.75 in.		
Max Operating Temp		350°F (175°C)		
Max W	orking Pressure	25000 Psi (172.4 MPa)		
		Range	0.1-3000 ohm-m	
	Phase Difference	Accuracy	± 1% (0.1-50 ohm-m);	
			±0.5 mmho/m (> 50 ohm-m)	
2 MHz	Attenuation	Range	0.1-500 ohm-m	
			± 2% (0.1-25 ohm-m);	
		Accuracy	±1.0 mmho/m (> 25 ohm-m)	
		Vertical Resolution	8 in. (203 mm)	
	Phase Difference	Range	0.1-1000 ohm-m	
			± 1.0% (0.1-25 ohm-m);	
400 kHz		Accuracy	±1.0mmho/m (>25 ohm-m)	
	Attenuation	Range	0.1-200 ohm-m	
			± 5.0% (0.1-10 ohm-m);	
		Accuracy	±5.0mmho/m (>10 ohm-m)	
		Vertical Resolution	12 in. (304 mm)	





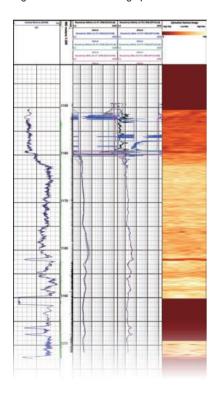
- Steering drilling systems for re-entry and horizontal wells.
- Directional control
- Relief well drilling
- Precision geosteering in high angle wells.

Benefits

- Automated directional control
- Improved horizontal TVD control
- Reduced hole tortuousity
- Azimuthal kick off mode

Features

- Adopt insert mode, different size (4.75 in./6.75 in.) instrument can share circuit, reduce the cost.
- Azimuthal gamma ray confirmation formation boundaries and orientation, guides directional drilling operations better



Specifications

						I
Measurement		Range		Resolution	Accuracy	
Inclination		0°-180°		0.1	± 0.15°	
Azimu	Azimuth		0°-360°		0.35	±1.0 @ INC>10°
Toolfa	ce		0°-360°		1.4	± 1.5°
Magne	etic		0°-360°		1.4	± 1.5°
Gravit	ty		0°-360°		1.4	± 1.5°
Tempera	ature	10°C-	150°C, 175°C	Coptional	1.1	± 3.0°C
Total Magne	etic Field	30,	000-66,000 gamma		100	± 300
Transmissio	n Rates	Pulse Wi	0.4 bit/s ~2 bits/s dth Selectable: 3.0/2.0/1.5/1.0/0.8/0.5/0.36/0.32/0.24 sec			
Directional P	robe OD			1.75	5 in.	
Max Tempe	erature			350°F ((175°C)	
Max Pres				25000 Psi (172.4 MPa)	
MTF/GTF	Switchin	g, Inclinat	ion Degrees:		· · · · · · · · · · · · · · · · · · ·	erator Selectable
		0.	ult set at 3°)		0. ,	
			/ibration Me			
		/ibration	One Accelerometer, Z direction			
Sensor Type		Vibration	T	wo Accelero	meters, X-Y d	irection
Accelera	ation Rar	nge	0-15 g			
Freque	ency Ran	ge	0-82 Hz			
Dealtime	. l a a On4	iana	Lateral and Axial vibration;			
Realtime	e Log Opt	ions	Transmitted as severity level (scaled to g-RMS)			
Post Run	/Memory	Log	Average & Max. lateral and axial vibration in g-RMS			
0	ptions		and as severity level			
		Rotatio	on & Stick-S	lip Measure	ement	
Sen	sor Type			Two Axis Magnetometer		
Rotati	ion Spee	d	0-±1000 RPM			
Ac	curacy		±1%			
Realtime	Log Opt	ions	Downhole F	Downhole RPM, Stick-Slip transmitted as severity level		
Post Run	/Memory	Log	Min., Max., & Average RPM, Stick-Slip & Backward			
0	ptions			Rotation severity		
		Azimuth	nal Gamma I	Ray Specific	cations	
Sensor Type			Scintillation			
Measurement		API GR				
Real Time		Yes				
Recorded		Yes				
Range		0-500 API				
Section Quantity		8				
Accuracy		±3% of full scale				
Statistical Repeatability		±3 API @ 100 API and				
Statistical Nepediability			ROP = 60 ft./hr			
Vertical Resolution			6 in.			

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